



Gun-Rite™ DS-1 XTRA

Includes corrosion inhibitor

Repair Thickness

Tapered to 5"

Set Time

15 minutes

Application Technique

Spray

Where to Use

- Large and small structural repairs
- Bridge repairs
- Parking garage restoration
- Interior or exterior surfaces
- Wastewater tanks
- Slope stabilization
- Mines or manholes

Features

- High performance gunite / dry method shotcrete mix
- Corrosion inhibitor included
- Very low rebound & low waste
- High strength—Over 6500 psi
- High reactive pozzolan enhanced
- Fiber reinforced
- Factory blended
- Extremely durable
- Easy shooting & finishing

Packaging and Yield

60 lb Heavy-duty polyethylene-lined bag 0.5 cu ft

Product Description

Gun-Rite DS-1 XTRA is a complete high performance, pre-packaged dry method shotcrete / gunite mix.

Gun-Rite DS-1 XTRA is a special blend of cements, high reactive pozzolans, alkaline resistant fibers, air entrainment, corrosion inhibitor, aggregates and exclusive modifiers. Designed for general purpose and high performance dry method shotcrete / gunite applications.

For Best Results

Apply Gun-Rite enhanced shotcrete above 40° F. Follow ACI 506 guidelines for preparation, shooting and curing. Water requirements may vary depending on equipment.

Surface Preparation

Remove all unsound or delaminated concrete and provide a ¾" minimum clearance behind reinforcing steel. The perimeter of the area to be patched should be tapered toward the center at approximately 45° or saw-cut to a minimum depth of ¼". After concrete removal and prior to placement, use mechanical methods such as sandblasting to abrade the concrete surface and remove all bond-inhibiting materials from the concrete substrate. Apply **JE Tomes B-1 Rebar Coating** or approved coating to any exposed reinforcement if a coating is specified. Presoak prepared concrete surface to provide a saturated surface dry (SSD) condition.

Application

Apply in accordance with ACI 506R "Guide to Shotcrete." After achieving a SSD condition, apply product while taking consideration for rebound and compaction around reinforcing steel. Shoot material at 90 degrees to the surface whenever possible. If multiple lifts are being used, apply the succeeding lift after first lift has reached the final set. If the succeeding lift is not promptly placed, keep the surface moist. Cut off or level as required.

Curing

Rapid drying of cement-based products may cause cracking or de-bonding. Avoid applications in high winds, excessive heat or blowing air directly on freshly placed product. Apply approved curing compound, or moist cure a minimum of 7 days. Contact JE Tomes if you have any questions or particular concerns with your application.



Gun-Rite™ DS-1 XTRA

Technical Data

Compressive strength, 28 day	Exceeds 6500 psi	ASTM C42
Compressive strength, 7 day	Exceeds 5000 psi	ASTM C42
Compressive strength, 3 day	Exceeds 3000 psi	ASTM C42
Flexural strength, 28 day	Exceeds 1200 psi	ASTM C78
Freeze/thaw durability	Excellent, 300 cyl	ASTM C666
Shear bond stress	Exceeds 1500 psi	ASTM C1042
Rapid chloride permeability	Very low	
Resistivity	Below 7000 cm	

Reasonable variations for the above data can be expected depending on field conditions, surface preparation, curing, contractor expertise and evaluation and/or handling of test cylinders. Contact JE Tomes for additional details.

Applicable Standards

Air entraining	ASTM C1141
High reactive / Natural pozzolans	ASTM C618
Fibers	ASTM C1116

LIMITED WARRANTY

JE Tomes & Associates, Inc. warrants its products to be free from manufacturing defects and will deliver, at no charge, an equal amount of packaged product as that amount proven to be defective when applied in accordance with manufacturer's written directions by contractors experienced in this application, and used in applications recommended by the manufacturer as suitable for the product. All claims concerning product defects must be made within twelve (12) months of use of the product. THERE ARE NO OTHER WARRANTIES BY JE TOMES & ASSOCIATES, INC. OF ANY NATURE WHATSOEVER, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE IN CONNECTION WITH PRODUCTS WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HEREOF. Buyer's sole and exclusive remedy for breach of any warranty shall be replacement of defective product. JE Tomes & Associates, Inc. shall not be liable for any damages, including consequential damages, except as otherwise set forth therein.